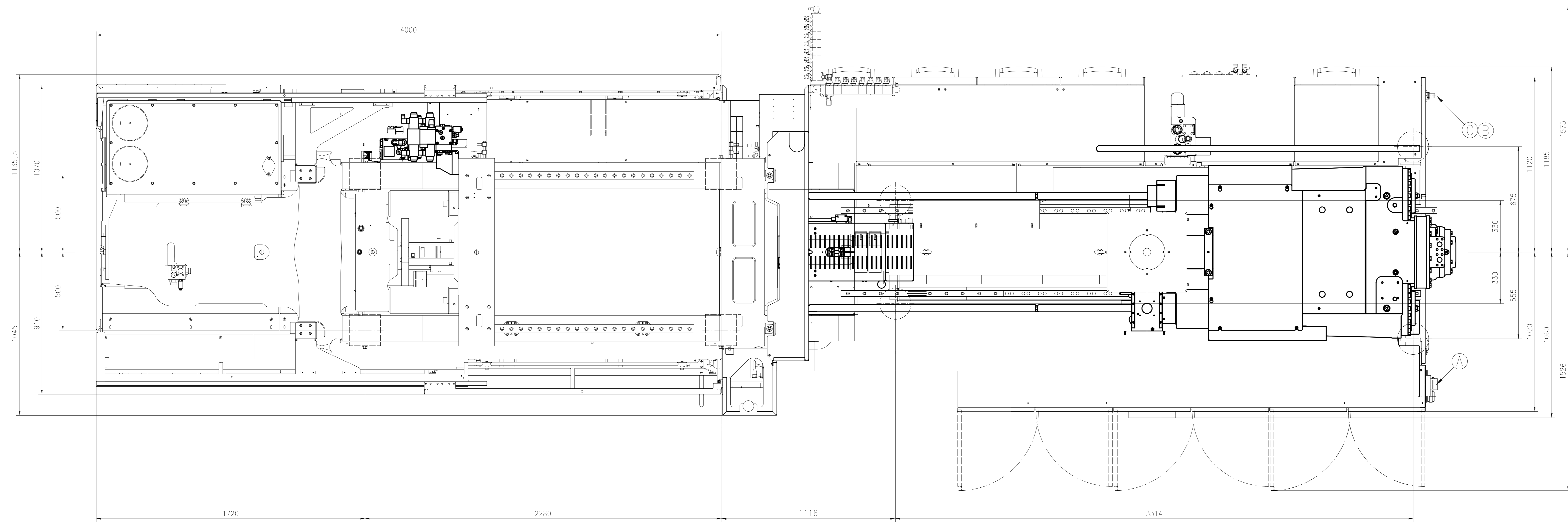
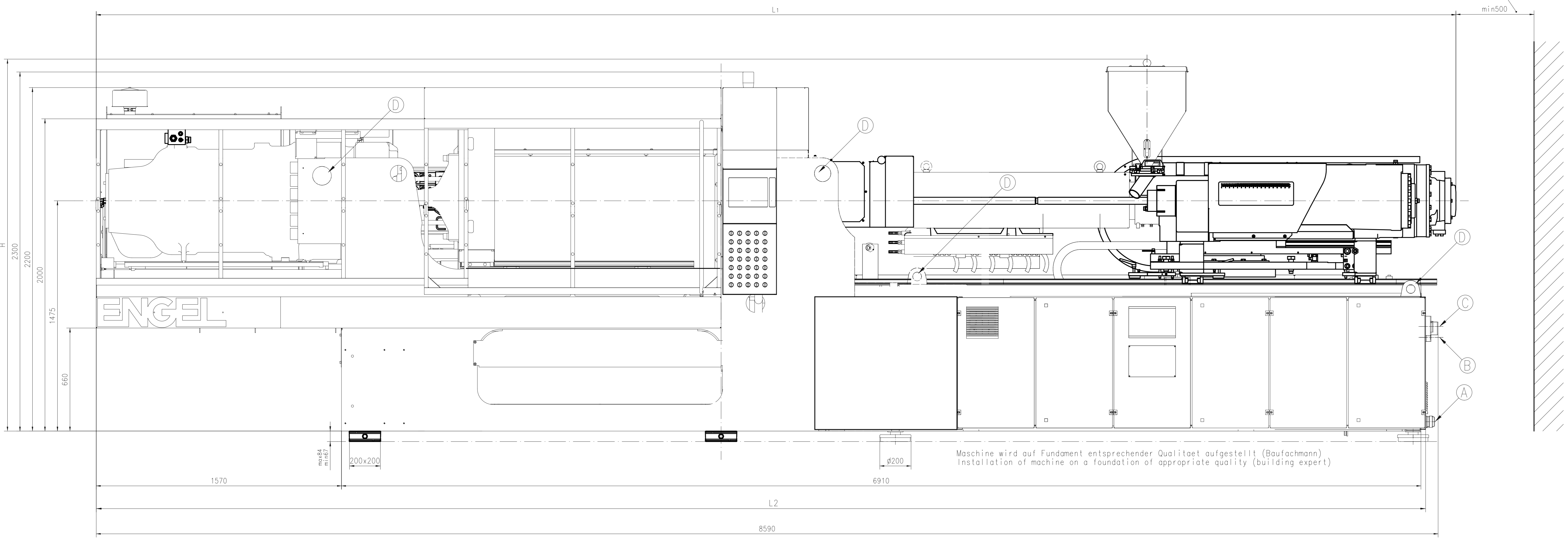


FORMA TOLERANZE - FORM TOLERANCES		FORMA TOLERANZE - FORM TOLERANCES	
MAX. PERMISSIBLE DEVIATION	MIN. PERMISSIBLE DEVIATION	MAX. PERMISSIBLE DEVIATION	MIN. PERMISSIBLE DEVIATION
±0.1	±0.05	±0.1	±0.05
±0.2	±0.1	±0.2	±0.1
±0.3	±0.15	±0.3	±0.15
±0.4	±0.2	±0.4	±0.2
±0.5	±0.25	±0.5	±0.25
±0.6	±0.3	±0.6	±0.3
±0.7	±0.35	±0.7	±0.35
±0.8	±0.4	±0.8	±0.4
±0.9	±0.45	±0.9	±0.45
±1.0	±0.5	±1.0	±0.5
±1.2	±0.6	±1.2	±0.6
±1.5	±0.75	±1.5	±0.75
±2.0	±1.0	±2.0	±1.0
±2.5	±1.25	±2.5	±1.25
±3.0	±1.5	±3.0	±1.5
±4.0	±2.0	±4.0	±2.0
±5.0	±2.5	±5.0	±2.5
±6.0	±3.0	±6.0	±3.0
±8.0	±4.0	±8.0	±4.0
±10.0	±5.0	±10.0	±5.0
±12.0	±6.0	±12.0	±6.0
±15.0	±7.5	±15.0	±7.5
±20.0	±10.0	±20.0	±10.0
±25.0	±12.5	±25.0	±12.5
±30.0	±15.0	±30.0	±15.0
±40.0	±20.0	±40.0	±20.0
±50.0	±25.0	±50.0	±25.0
±60.0	±30.0	±60.0	±30.0
±80.0	±40.0	±80.0	±40.0
±100.0	±50.0	±100.0	±50.0
±120.0	±60.0	±120.0	±60.0
±150.0	±75.0	±150.0	±75.0
±200.0	±100.0	±200.0	±100.0
±250.0	±125.0	±250.0	±125.0
±300.0	±150.0	±300.0	±150.0
±400.0	±200.0	±400.0	±200.0
±500.0	±250.0	±500.0	±250.0
±600.0	±300.0	±600.0	±300.0
±800.0	±400.0	±800.0	±400.0
±1000.0	±500.0	±1000.0	±500.0
±1200.0	±600.0	±1200.0	±600.0
±1500.0	±750.0	±1500.0	±750.0
±2000.0	±1000.0	±2000.0	±1000.0
±2500.0	±1250.0	±2500.0	±1250.0
±3000.0	±1500.0	±3000.0	±1500.0
±4000.0	±2000.0	±4000.0	±2000.0
±5000.0	±2500.0	±5000.0	±2500.0
±6000.0	±3000.0	±6000.0	±3000.0
±8000.0	±4000.0	±8000.0	±4000.0
±10000.0	±5000.0	±10000.0	±5000.0

Mindestsicherheitsabstand  
 hintere Stellung Spritzaggregat  
 bis zur nächstliegenden  
 gefährdenden Störkontur min.500  
 Minimum safety distance:  
 Most rear position injection unit up to the next lying,  
 endangering disturbance contour min.500



- A Elektroanschluss  
main connexion
  - B Kuehlwasser - Zulauf/Schlauchstueck 1"  
cooling water-inlet/hosepipe
  - C Kuehlwasser - Ablauf/Schlauchstueck 1"  
cooling water outlet/hosepipe
  - D Transportvorrichtung  
transport-device
- Gesamt-Elektroanschlusswert  
total electric connected load
- Öleinfüllmenge 870L  
oil filling of hydraulic system 870L

TYPE	Tech Power Speed	Massezylinder Schnecken ø Screw diameter	L1 max(mm)	L2 max(mm)	H (mm)	Gewicht Machine weight (kg)	
						Schließeinheit Clamp Unit	Spritzseite Injection Unit
VC 3550/350,400		70	8525	8510	2500	19300	7400
		80	8760	8510		20300*	7400
		90	9000	8585			
VC 4550/350,400		80	8760	8510	2500	20300*	7400
		90	9000	8585			
		105	9345	9010			

DESCRIPTION/DESCRIPTION  
 FOUNDATION LAYOUT  
 FUNDAMENTPLAN

DRAWING NO./ZNR. 5885-904-23-00-007

REV. NO./NR. 00 SHEET NO./BLATT NR. 1/1

DOC. STAT./ZUST./STAT. FR DATE/TERMIN 2007-08-23

OFFICE/ABT./NAME EMS-A, Museo COPY FROM/AUSGABE ZNR.

APPL. STD./NTR./NORM ISO 10009 ISO 8015 ISO 2768-mK

MATERIAL/MERST. ENGL. AUSTRIA MATERIAL/MERST. ENGL. NORTH AMERICA MATERIAL/MERST. ENGL. KOREA

ACC. TO/GENMESS ACC. TO/GENMESS ACC. TO/GENMESS

REPRODUCTION, DISTRIBUTION AND UTILIZATION OF THIS DOCUMENT AS WELL AS COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPRESS AUTHORIZATION FROM ENGEL IS PROHIBITED. ANY VIOLATION WILL BE HELD LIABLE FOR THE REMOVAL OF DAMAGES. ALL RIGHTS RESERVED. COPYRIGHT © ENGEL. WITTING AND WITTING SEIBERL. VERBODEN, SMIT NIEMT AFSCHRIJF OF GEFABRIEKT. NIET VERMINDERD REPERMISIE. NIEMT NIEMT AFSCHRIJF OF GEFABRIEKT. NIET VERMINDERD REPERMISIE.

**ENGEL**

\* inkl. B-Platten  
incl. B-Platen